

Garant

**HSS boring bar AH.. SGLPR 95°, for indexable inserts GPCT, right-hand,
Overhang / insert size: 66/S5mm**



Order data

Order number	268722 66/S5
GTIN	4045197545800
Item class	21V

Technical description

Centre offset L_3	6.4 mm
Minimum pre-drill $\varnothing D_{\min}$	10.72 mm
Pack of insert screws	269028 6
Head length L_1	32 mm
Neck width L_4	8 mm
Insert size	5 mm
suitable indexable insert	GPCT S5010.
ISO code toolholder	AH0812H SGLPR/LS5
Overall length L	100 mm
Clamping height L_2	11.15 mm
Setting angle κ	95 degrees
Shank $\varnothing D_s$	12 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	5×D
Tool material	HSS

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Set of insert screws Type 6	269028 6
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX6	674248 TX6